REQUIRED

LABEL

Retail Base Price:

\$31,630.00

Options Included by Manufacturer Floor Mats, 1-piece Cargo Area Protector, 445.00 Seatback Protector and First Aid Kit

DESTINATION CHARGES 1,365.00

> \$33,440.00 Total*

ADVENTURE READY

EXTERIOR

18" Alloy Wheels

LED Tail Lamps

connect/legal

Intelligent Auto Headlights

LED Daytime Running Lights

LED Low and High Beam Headlights

Dual Power Heated Outside Mirrors

+For more information, see dealer,

++Optional Equipment Replaces

Standard Where Applicable

Review before using

owner's manual, or www.NissanUSA.com/

+++Federal/State/Local laws may apply.

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.5L DOHC 12-Valve Turbocharged Engine 201 hp, 225 lb-ft torque XTRONIC CVT® Front and Rear Disc Brakes Intelligent All-wheel Drive System Drive Mode Dial with Terrain Modes

SAFETY & SECURITY

Nissan Advanced Air Bag System Lower Anchors and Tethers for CHildren (LATCH) Brake Assist RearView Monitor Automatic Emergency Braking with Pedestrian Detection Blind Spot Warning Rear Cross Traffic Alert Lane Departure Warning Intelligent Lane Intervention High Beam Assist Rear Automatic Braking Blind Spot Intervention® Intelligent Forward Collision

COMFORT & CONVENIENCE **Dual-zone Automatic Temperature Control**

Warning

Remote Engine Start System with Intelligent Climate Control+++ Power Liftgate Rear Door Alert ProPII OT Assist Steering Assist Intelligent Cruise Control with Full Speed Range and Hold

AUDIO & INFOTAINMENT

Voice Recognition

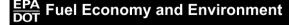
NissanConnect® NissanConnect® Services powered by SiriusXM®+ Apple CarPlay®+ Android Auto™+ SiriusXM®+

been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

8" Color Touch-screen Display Wi-Fi Hotspot+

*Does not include dealer installed options and accessories, local taxes or license fees. This label has

**Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.



Gasoline Vehicle

Fuel Economy

MPG

28 35 highway

3.2 gallons per 100 miles

You Save

in fuel costs over 5 years

compared to the average new vehicle.

Annual fuel COSt

Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only 6

Small SUVs range from 14 to 123 MPG.

The best vehicle rates 140 MPGe

This vehicle emits 287 grams CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$9,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.60 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

<u>fueleconomy.gov</u>



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GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver **** Crash Passenger

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

**** Side Front seat Crash Rear seat **** Based on the risk of injury in a side impact

Rollover

**** Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (****) with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

FOR VEHICLES IN THIS CARLINE: U.S./CANADIAN PARTS CONTENT: 25% MAJOR SOURCES OF FOREIGN PARTS CONTENT: **JAPAN: 45%**

PARTS CONTENT INFORMATION

NOTE: PARTS CONTENT DOES NOT INCLUDE FINAL ASSEMBLY. DISTRIBUTION, OR OTHER NON-PARTS COSTS.

FOR THIS VEHICLE: FINAL ASSEMBLY POINT: SMYRNA, TN., USA COUNTRY OF ORIGIN: **ENGINE: JAPAN** TRANSMISSION: MEXICO

This Vehicle qualifies for Nissan's

Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

This vehicle is equipped with bumpers that can withstand an impact of 2.5 miles per hour with no damage to the vehicle's body and safety systems, although the bump and related components may sustain damage. The bumper system on this vehicle conforms to the current federal bumper standard of 2.5 miles per hour.

Dealer: BOMMARITO NISSAN BALLWIN 14747 MANCHESTER ROAD BALLWIN, MO 63011

DROP SHIP: PO#: 30329649 ENTERPRISE HOLD FRESNO 5175 EAST CLINTON WAY FRESNO, CA 93727

VIN: 5N1BT3BBXRC713625 OPT: G-C03I 92F01

MDL: 22214-713625 KH3-G

Transport Method: TRUCK

EXT: SUPER BLACK INT: CHARCOAL EMS: 50 STATE EMISSIONS

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